



HP Designjet Color 3D Printer

Affordable in-office creation of quality 3D models



Workgroup 3D printing right next to your desk.

With HP 3D printers, officeability is more than just a claim. Trust the company that really knows office printing—our shared desktop colour 3D printing solution is clean; office-friendly; and so easy to operate, just about anyone can do it.

- Produce quality models and prototypes in the convenience of your own office environment. This series fits perfectly right next to your desk for easy model access. And it has a built-in network card for easy workgroup sharing.
- The HP Designjet 3D printing solution uses recyclable ABS plastic.[3] Models are ready-to-handle directly from the printer without gloves. And with the HP Designjet 3D Removal System, special disposal methods or equipment are not typically required.[4]
- Creating models doesn't have to be a messy or painstaking process. The HP Designjet 3D Removal System eliminates the need for manual post-processing—so you can easily create models that are ready to show while you and your office stay clean.
- No need to spend a lot of time training or learning how to operate this new color 3D printer from HP. It is so intuitive and easy to use, you can spend more time working on your design.

Exceptional model quality that you can rely on.

Models produced with HP Designjet 3D printing solutions are durable and precise. They meet your expectations in terms of form, fit, and function. Print single-colour models.[1] And count on printed output that's always true to your original design.

- Make usable and durable pre-assembled models with moving parts that meet your demands in terms of form, fit, and function. Achieve high-quality results using HP Designjet 3D ABS materials.
- Create precise models that achieve a high level of detail. Models produced with the HP Color 3D printer are faithful to your original design—not just right off the machine, but days, weeks, and even months later.

- Increase the impact of your design with single-colour 3D models. Choose from 8 different and vibrant colours when you use the HP Designjet Color 3D printer and highlight key features of your model when all the parts are assembled.
- Make 33% larger models compared to the HP Designjet 3D printer, allowing you print bigger models or more in each job. With 2 print modes, you print up to 30% faster than the HP Designjet 3D printer for those times when you don't need the highest resolution.

Quality 3D printing that saves you money.

Achieve high part quality AND spend less money in the end. This solution combines a compelling acquisition price with low operating expenses to save you money. Experience the time-to-market benefits of workgroup 3D printing and see a fast ROI.

- A compelling value—bring 3D printing in-house or complement your existing 3D printing workflow. The HP Designjet Color 3D printer is among the lowest cost in its class and offers high part quality at an excellent price.
- Don't spend a lot of time learning how to operate new 3D printers from HP. They are intuitive and easy to use; models are post-processed automatically; and you don't need a dedicated expert to operate—all of which can help save you money.
- See a fast return on your investment—print 5 to 10 models per month and the printer nearly pays for itself.[2] And if it allows you to find even one critical error before tooling, it can potentially save you thousands of dollars.
- Experience true peace of mind with the reliable HP Designjet Color 3D printer. You're up and running quickly and smoothly without expensive service contracts—thanks to HP global support.

[1] Requires the purchase of the HP Designjet Color 3D printer.

[2] Compared to outsourcing to a service bureau.

[3] Customers should consult local recycling resources for recycling this material. Recycling opportunities for this material may not be available in your area.

[4] A permit or form of pre-treatment may be required in your area. Consult your area's requirements regarding the disposal of this material prior to use.

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TECHNICAL SPECIFICATIONS

Printing	
Build size (w x d x h)	203 x 203 x 152 mm
Layer thickness	0.254 or 0.33 mm
Automated support removal	Yes, using the HP Designjet 3D Removal System
Printing material	
Model material	ABS plastic
Model material colours	8 (ivory, black, red, olive green, nectarine, fluorescent yellow, blue, gray)
Support material	Soluble material, automatically removed by HP Designjet 3D Removal System
Spool size	655 cm ³
Material bays	1 or 2 (second material bay is optional, for longer unattended print jobs)
Software details	
Software features	Automatic real-time support structure generation with SMART supports (minimizes the amount of support material used, reduces the build time, and improves support removal time for many parts); auto-orientation which determines the best orientation for your model for the fastest build time and least material usage; model density options (Solid, Sparse High Density, Sparse Low Density)
Workstation compatibility	Microsoft® Windows® 7, Windows Vista®, Windows® XP
Network connectivity	
	Fast Ethernet (10/100Base-T)
Dimensions (w x d x h)	
Printer	660 x 660 x 762 mm (Removal System: 430.3 x 431.3 x 483.3)
Shipping	838 x 1270 x 1041 mm
Weight	
Printer	59 kg (Removal System: 22 kg)
Shipping	128 kg
What's in the box	
CQ655A	Printer; material bay; spool of ivory ABS; spool of support material; HP Designjet 3D 8x8-in Bases (x6); software; HP Designjet 3D Tip Replacement Kit; documentation; power cord; installation tools
Environmental ranges	
Operating Temperature	15 to 30° C (Support Remover: 15 to 35° C)
Operating humidity	30 to 70% RH (non-condensing); (Support Remover: 20 to 80% RH (non-condensing))
Power Consumption	
Maximum	1200 watts (Support Remover: <1000 watts)
Power requirements	Input voltage 100 to 240 VAC, 50/60 Hz, 7 to 12 A; (Support Remover: Input voltage 100 to 240 VAC, 50/60 Hz, <10 A, Dedicated circuit within 80 in (2m))
Certification	
Regulatory compliance	CE, ETL, RoHS, WEEE
Special facility requirements	Water inlet and outlet for the HP Designjet 3D Removal System
Warranty	
	One-year limited hardware warranty

ORDERING INFORMATION

Product	
CQ655A	HP Designjet Color 3D Printer
Accessories	
CQ658A	HP Designjet 3D Removal System
CQ708A	HP Designjet 3D Material Bay
CQ770A	HP Designjet 3D Model Material Carrier
CQ771A	HP Designjet 3D Support Material Carrier
CQ804A	HP Designjet 3D Support Remover Basket
Ink supplies	
CQ699A	HP Designjet CQ699A ABS Black Material
CQ700A	HP Designjet CQ700A ABS Blue Material
CQ701A	HP Designjet CQ701A ABS Dark Gray Material
CQ702A	HP Designjet CQ702A ABS Fluorescent Yellow Material
CQ703A	HP Designjet CQ703A ABS Ivory Material
CQ704A	HP Designjet CQ704A ABS Nectarine Material
CQ705A	HP Designjet CQ705A ABS Olive Green Material
CQ706A	HP Designjet CQ706A ABS Red Material
CQ707A	HP Designjet CQ707A 3D Support Material
CQ709A	HP Designjet 3D Tip Replacement Kit
CQ712A	HP Designjet 3D Support Removal Powder Kit
CQ711A	HP Designjet 3D 8x8-in Base Kit
CQ889A	HP Designjet 3D Support Remover Bag
Service & support	
UT854E	HP Care Pack, Next Business Day Onsite Support, 3 years
UT855E	HP Care Pack, Next Business Day Onsite Support, 4 years
UT856E	HP Care Pack, Next Business Day Onsite Support, 5 years
UT906PE	HP Care Pack, Post Warranty Next Business Day Onsite Support, 1 year
UT907PE	HP Care Pack, Post Warranty Next Business Day Onsite Support, 2 years
H4518E	HP Care Pack, HP Network Installation Service Designjet 400-6100 SVC

For more information visit our website at www.hp.com/go/designjet3d



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